

FIG. 1

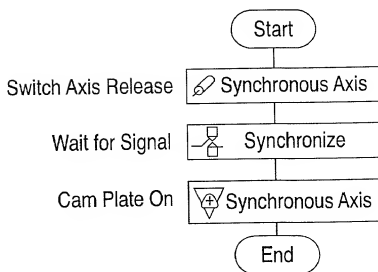


FIG. 4

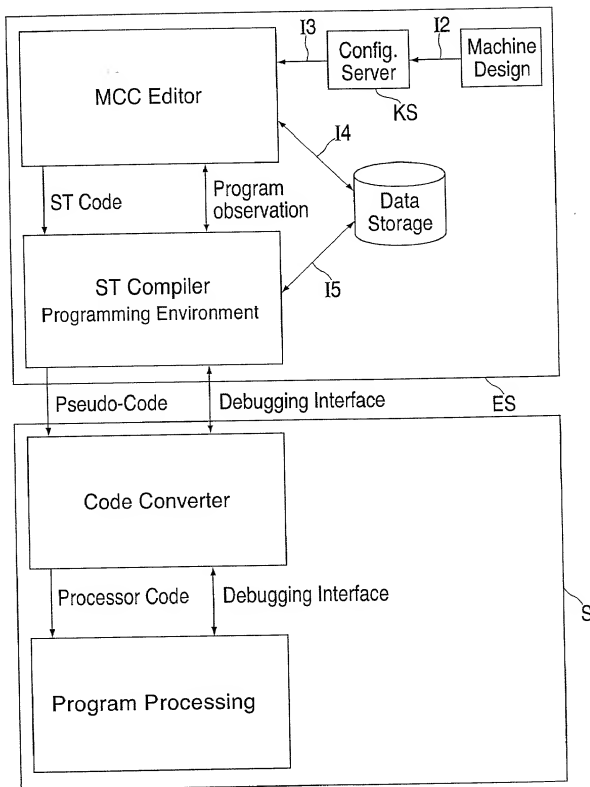


FIG. 2

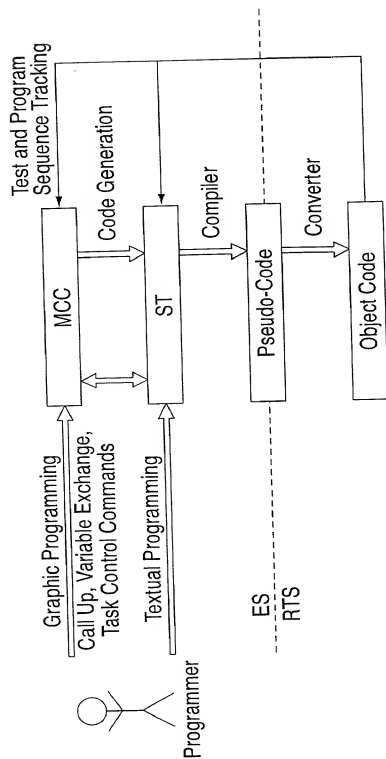


FIG. 3

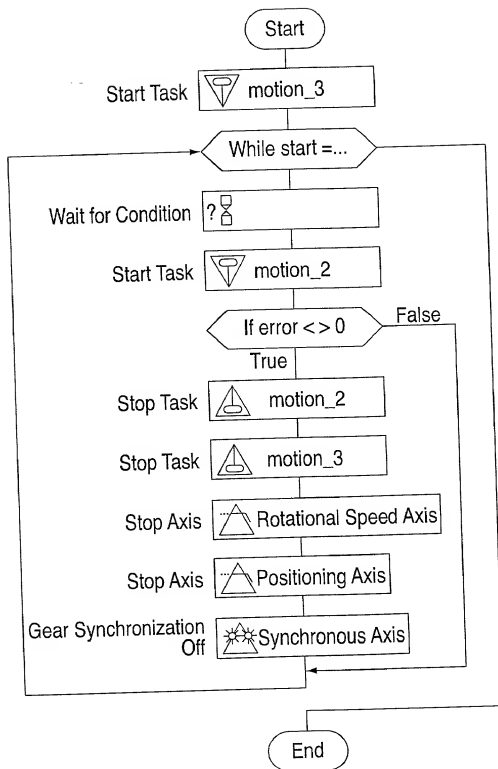


FIG. 5

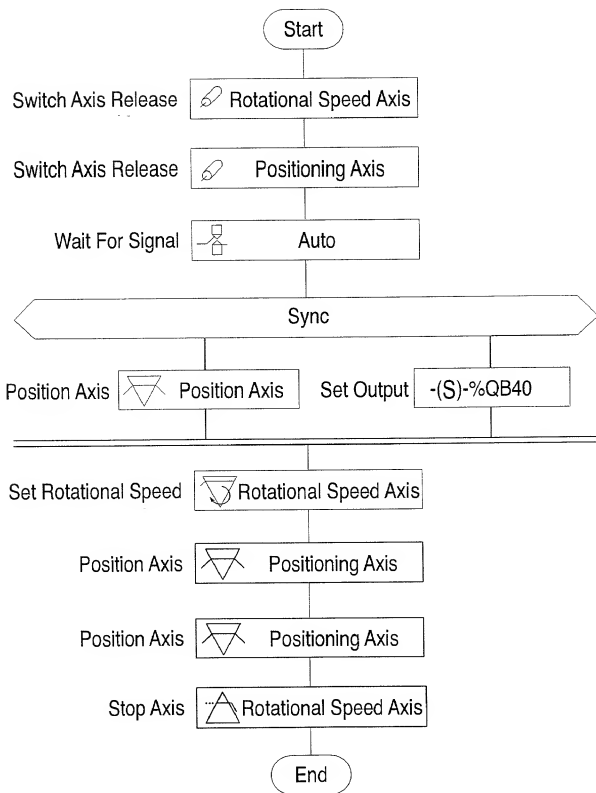


FIG. 6

Position Axis

Axis_1

Axis

Parameter

Dynamic

Rate of Change

standard

mm/s³

Acceleration

standard

mm/s²

Rate of Change

standard

mm/s³

Rate of Change

standard

mm/s³

Deceleration

standard

mm/s²

Rate of Change

standard

mm/s³

Velocity profile

Trapezoidal

Transitional Behavior

Detaching

Position Window Reached

Wait

OK

Terminate

Accept

Help

FIG. 7

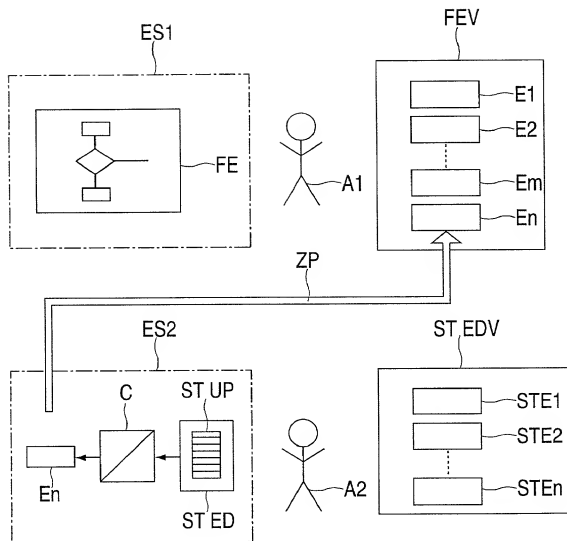


FIG. 8



Macro



Stop Axis/ Stop Motion Is a Command



Activate Gear
Synchronization/
Gearing On



Set rpm



Call Up
Subprogram



Stop Command



Turn Off Synchronization



Set Torque

Continue
Motion

Activate Cam Plate/ Camming



Start Axis
Position
Controlled



Turn Cam
Plate
Off

Position
Axis

Parameterize Cam Plate

FIG. 9